



Code: FP-4-06-557 Ver :

QC issue








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### Product BOM List

Product No.&name: Loven One-Piece Concealed w/o SC, SG Type of products: One piece toilet Type of material: VC  
 Prepare date: 10/8/2021 Sales channel: Singapore Product logo: American Standard

Rev. #	Desc.	ECR number	Gate Applied	Written	Approval	Date
V.1	Draft			Lilian	Jarl	10/8/2021
V.2	MFG fixed			Lilian	Jarl	11/16/2021
V.3	flush valve A24152 OP change to A2415L OP			Lilian	Jarl	4/2/2022
V.4	requestComfortClean for all of Metrica toilets			Lilian	Jarl	5/16/2022
V.5	Add code			Lilian	Jarl	8/10/2022
A.1	The final BOM			Nhung	Jarl	2/15/2023

No.	Sale list code	SAP code	Remark
			Trap way 150 & 250mm Color WH II

LEVEL					Name	Pic	Product code	SAP code	Supplier code	Material	Quantity	Supplier name	Drawing #	Rev.	Service Parts (Y/N)	Remark
.1	..2	...3	....4	.....5												
.1					Loven One-Piece Concealed w/o SC, SG		N/A	N/A	N/A	VC	1set	Vinax	N/A	A.1	N	Color WH II
	..2				Bowl package		CCAS1862	CCAS1862-132041150	N/A	VC	1set	Vinax	CCAS1862	A.1	N	
		...3			Bowl		FR.CCAS1862	CCAS1862-1MA-30	N/A	VC	1pc	Vinax	FR.CCAS1862	A.1	N	
			...4		Tank lid		FR.CCAS1862-1	CCAS1862-1MATC-30	N/A	VC	1pc	Vinax	FR.CCAS1862-1	A.1	N	
		...3			AS Decal logo		N/A	N/A	N/A	N/A	1pc	FULAICI	N/A	A.1	N	N/A
		...3			Tank trim		DTF-1862-S	M120157	N/A	plastic	1set	R&T	DTF-1862-S	A.1	Y	N/A
			....4		Fill valve		N/A	N/A	A1260, G1/2"	plastic	1pc		N/A	A.1	Y	Spare part 1016149990
			....4		Flush valve		N/A	N/A	A2415L OP	plastic	1pc		N/A	A.1	Y	Spare part 1016159990

.1	..2	...3	....4	.....5	Name	Pic	Product code	SAP code	Supplier code	Material	Quantity	Supplier name	Drawing #	Rev.	Service Parts (Y/N)	Remark
			4		Push button		N/A	N/A	A36106	plastic	1pc		N/A	A.1	Y	Spare part 1015969990
		...3			Plastic trapway		820-06-0008	M120156	G72.02.01	Plastic	1pc	VTO	820-06-0008	A.1	Y	Spare part 1016219990
		...3			L-shape bracket		A-3170001011	M120003	N/A	Plastic	1 set	VTO	A-3170001011	A.1	Y	Spare part 1016119990 (all parts from VTO, not Thanglong)
		...3			Fixing bolts assembly		A-KF-1032DV	M120004	N/A	Steel+plastic	1 set	Thang Long	A-KF-1032DV	A.1	Y	
		...3			Installation manual		CCAS1862-IA	M322F2	M322F2	Paper	1pc	Phuc Nguyen	CCAS1862-IA	A.1	N	A4 book
		...3			Carton		CCAS1862-C	M322E9	M322E9	Carton	1set	Goldsun	CCAS1862-C	A.1	N	AB Flute
		...3			Comfort clean sticker on VC		M39204	M39204	M39204	Plastic decal	1pc	Quan Viet	M39204	A.1	N	N/A
		...3			English label		CCAS1862-ENG	M322F3	M322F3	Plastic decal	1pc	Quan Viet	CCAS1862-ENG	A.1	N	85*76mm
		...3			4 in 1 label		CCAS1862-4in1-S	M322F6	M322F6	Paper decal	2pcs	Quan Viet	CCAS1862-4in1-S	A.1	N	150*130mm
..2					Seat Cover		760-02-0033/ WP-C162	CCASC162-0200410F0	B1158	ABS+POM+PBT+SUS304+PA+PVC+PP+TPE	1set	R&T	760-02-0033/ WP-C162	A.1	Y	Separate package
	...3				damper seat assy		760-06-0037	N/A	B1158-02-03	ABS+POM+PBT+SUS304+PA	1set		760-06-0037	A.1	Y	Spare part code: 1023529990
	...3				damper cover assy		760-06-0038	N/A	B1158-02-03	ABS+POM+PBT+SUS304+PA			760-06-0038	A.1		
	...3				hinge base assy		760-06-0039	N/A	B02063111000	PP+SUS304+PVC+PA	1set		760-06-0039	A.1	Y	Spare part code: 1023489990

Casting method :  Manual casting  Semi-bank casting  Bank casting

Working mould No. in 1 line : \_\_\_\_\_

Glaze :  White glaze only  ComforClean  HKC without SIAA  HKC with SIAA

Coating on ceramic  Aquaceramic  Proguard1  N/A

Single product pack way :  Carton  Crate  Shrinked bag

.1	..2	...3	....4	.....5	Name	Pic	Product code	SAP code	Supplier code	Material	Quantity	Supplier name	Drawing #	Rev.	Service Parts (Y/N)	Remark		
Note: OP carton must use pack tap																		
					<input checked="" type="checkbox"/> Single product <input type="checkbox"/> Wrapped film+Pallet Transportation package way : <input type="checkbox"/> Wrapped film+Pallet <input type="checkbox"/> Wrapped film+Slip sheet <input type="checkbox"/> Shrinked bag+Pallet <input type="checkbox"/> Slip sheet Pallet kinds&dimension : <input type="checkbox"/> Plywood pallet <input type="checkbox"/> Ready for fumigating wood pallet <input type="checkbox"/> Heat-treatment wood pallet						Quantity of layer : _____ Quantity of layer : _____ Quantity of layer : _____ Quantity of layer : _____ Slip sheet size : _____ Pallet size : _____ Pallet size : _____ Pallet size : _____							
Stack layer : _____					Gross weight : <u>48kg</u>					Net weight : <u>45kg</u>								
Created by							Checked by							Approval by				